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ABSTRACT OF THE DISCLOSURE

10 A water-in-oil type emulsion ink composed of 10-90%
by weight of an oil phase and 90-10% by weight of an
aqueous phase. The oil phase contains an esterified
vegetable oil (an esterified vegetable oil obtained by
recycling and esterifying edible waste oil such as soybean
methyl ester, soybean butyl ester, or tall oil butyl
ester).

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